Fig.1

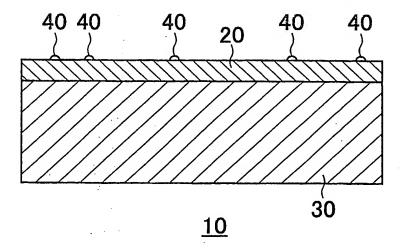


Fig.2

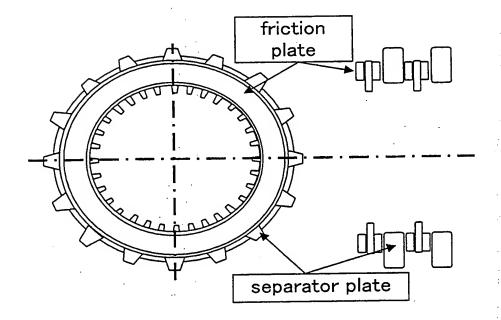


Fig.3

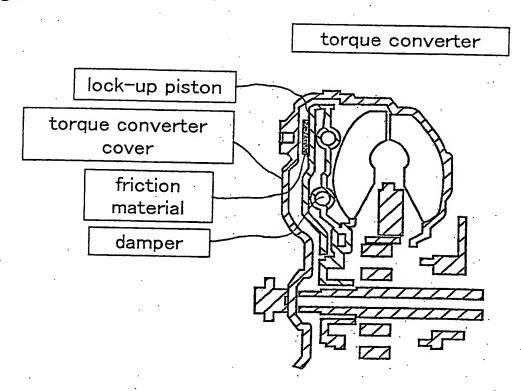
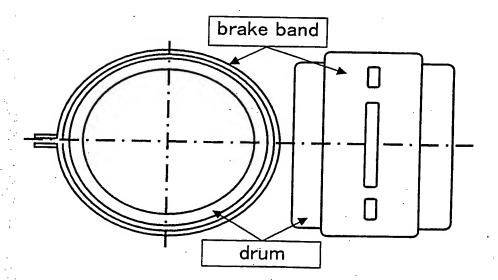


Fig.4



Ra.0.2 \sim 0.3 μ m Comp. Example 2 Comp. Example 3 Comp. Example (barrel finish) None None None 17% Carbonaceous composite Ra.1.0 μ m Ra.12nm %0/ 88 Carbonaceous $Ra.0.05 \, \mu$ m Ra.8nm 80% 2% Comp. Example 1 Ra.0.05 μ m **Cr or Tin** Ra.50nm None 48% carbonaceous Ra.0.05 μ m composite Ra.10nm Example 65% % indentation depth Ratio of elastic deformation to Protrusion roughness maximum area ratio roughness Coating Surface Surface Torque waveform Pressure:8Kg/cm^² Temp: 100°C Property Coating member Base

Fig.5

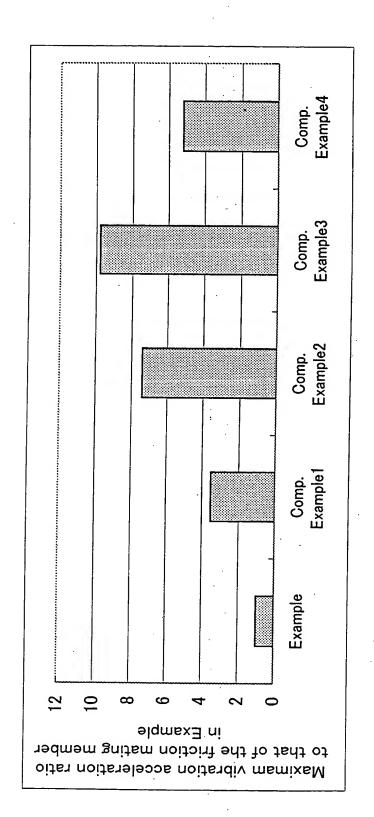
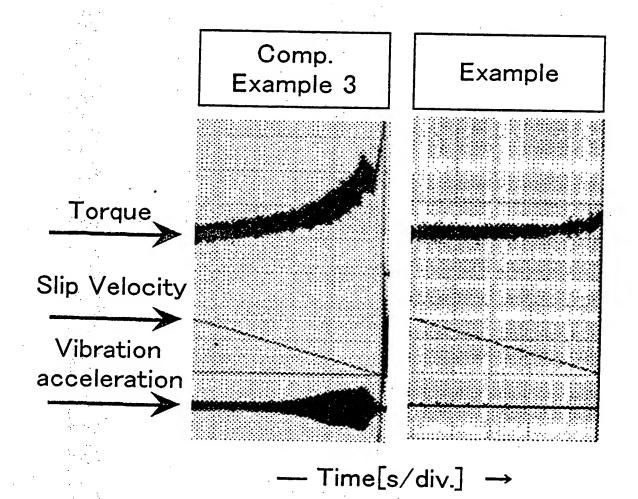


Fig.7



8.8